



 Research Article

EFFECT OF DROPLET GROWTH ON THE EFFICIENCY OF RECONDENSATION IN HEAT AND MASS TRANSFER PROCESSES

Submission Date: February 03, 2025, **Accepted Date:** March 02, 2025,

Published Date: April 01, 2025

Journal Website:
<http://sciencebring.com/index.php/ijasr>

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Ioann Fedorov

Department of Energy Systems, D. Mendeleev University of Chemical Technology of Russia, Moscow, Russia

Tamara Guseva

Department of Energy Systems, D. Mendeleev University of Chemical Technology of Russia, Moscow, Russia

ABSTRACT

The process of condensation plays a pivotal role in numerous industrial and natural phenomena, including heat exchangers, distillation, cloud formation, and refrigeration systems. The interaction between vapor and surfaces, as well as the growth of droplets, directly affects the efficiency and dynamics of condensation. This article explores the influence of growing droplets on the intensity of the recondensation process. Specifically, it investigates how droplet size, growth mechanisms, and surface characteristics impact the rate and efficiency of recondensation. By reviewing both theoretical models and experimental observations, the study highlights key factors that influence recondensation, including the influence of thermal gradients, droplet coalescence, and surface roughness. Understanding these mechanisms is critical for improving applications in heat and mass transfer processes, and optimizing energy efficiency in industrial systems.

KEYWORDS

Droplet Growth Dynamics, Recondensation Efficiency, Phase Change Heat Transfer, Condensation Mechanisms, Nucleation and Growth, Vapor-Liquid Phase Transition.

INTRODUCTION

Condensation, the transition of a vapor phase into liquid, is a phenomenon encountered in a wide variety of natural and technological systems. It occurs when vapor cools and releases latent heat, forming liquid droplets that accumulate on surfaces. While condensation itself is relatively well understood, the influence of growing droplets on the recondensation process remains an area of active research. The recondensation process—where vapor re-condenses onto droplets that have already formed—plays a critical role in many applications, such as thermal management systems, distillation, and environmental processes.

In typical condensation systems, the growth of droplets is driven by the accumulation of vapor from the surrounding air or gas, facilitated by temperature gradients and local pressure changes. As the vapor comes into contact with a cooler surface or a droplet, the vapor condenses, increasing the droplet size. This growing droplet influences several aspects of the recondensation process, including the heat transfer rate, the dynamics of droplet movement, and the overall efficiency of the condensation process.

This article focuses on the influence of growing droplets on recondensation intensity, which is defined as the rate at which vapor condenses onto a surface or droplet. The study discusses the factors that affect droplet growth and examines how these factors alter the efficiency of the recondensation process. In particular, it

addresses the roles of surface area, droplet coalescence, thermal gradients, and external forces in determining recondensation dynamics.

The phenomenon of condensation, where a vapor transitions into its liquid phase, is one of the most widely observed processes in nature and industry. It plays a critical role in various industrial applications such as heat exchangers, refrigeration systems, distillation columns, and even in natural processes like cloud formation and the water cycle. In industrial systems, efficient condensation is paramount for energy conservation and system optimization, while in natural processes, it drives the formation of clouds, rain, and contributes to the Earth's hydrological cycle.

Typically, condensation occurs when vapor in contact with a surface loses its latent heat, causing it to condense into liquid droplets. These droplets collect and accumulate on the surface, which in turn leads to an increase in the overall mass of the condensate. However, this simple picture hides the complexity of the process, particularly when considering the dynamics of droplet growth and their influence on the condensation rate.

When studying condensation, the interaction between the growing droplets and the surrounding vapor is a key factor. As droplets form and grow larger, they alter the dynamics of the condensation process. This growth is typically governed by the difference in temperature between the vapor and the surface where

condensation occurs, as well as the surface characteristics of the medium. For instance, if the temperature of the surface is significantly lower than that of the surrounding vapor, the rate of condensation is high, causing droplets to grow at a faster rate. However, as droplets accumulate and grow, the efficiency of this growth can change based on their size, the surface conditions, and the overall dynamics of the vapor.

The recondensation process, in particular, is the focus of this article, which involves the process of vapor condensing onto existing droplets. This is a critical aspect of condensation systems, especially in applications where continuous and efficient phase change is required for energy systems like heat exchangers, cooling towers, and industrial distillation. The intensity of the recondensation process is influenced by the size of the droplets, which grows as vapor condenses onto them. However, this growth does not always result in an efficient or linear increase in the condensation rate, due to factors such as changes in the surface area, coalescence effects, and thermal gradients.

Droplet Growth Mechanisms

The growth of droplets is not simply a result of vapor condensing directly onto the droplet. In fact, the dynamics of this process are governed by several factors that affect the overall heat and mass transfer during condensation:

Vapor-Surface Interaction: The rate at which vapor condenses onto the surface of a droplet is influenced by the temperature difference between the surface and the surrounding vapor. When a vapor molecule encounters a cooler

surface, it releases its latent heat and condenses. The efficiency of this process is directly related to the temperature difference, and as the droplets grow larger, the thermal gradient between the droplet and the surrounding vapor may diminish, reducing the rate of condensation.

Droplet Coalescence: In addition to the direct condensation of vapor onto droplets, the process of droplet coalescence (when two or more droplets merge to form a larger droplet) plays an important role in the growth of droplets. As smaller droplets form and grow, they may collide and combine, leading to a more rapid increase in the overall droplet size. This coalescence can enhance the rate of condensation by increasing the surface area available for vapor deposition. However, it may also cause non-uniformities in droplet size distribution, which can impact the efficiency of the overall condensation process.

Surface Area and Thermal Gradient: The surface area of droplets significantly affects their growth. As droplets grow larger, their surface area increases, allowing them to condense more vapor. However, the larger the droplet, the more difficult it becomes for the surrounding vapor to effectively condense on the surface. This happens because the rate of heat transfer decreases as the size of the droplet increases, particularly if the thermal gradient is reduced. This aspect is critical when analyzing the efficiency of condensation and its subsequent recondensation process.

Surface Roughness: The surface on which the condensation occurs also affects the size and growth rate of the droplets. Surfaces with higher

roughness tend to promote the formation of smaller droplets, which can be more efficient at condensing vapor. On rough surfaces, condensation can begin at multiple nucleation sites, leading to a more uniform distribution of droplets. These droplets have higher surface-to-volume ratios, which increases the rate of vapor deposition. On smooth surfaces, condensation tends to form fewer, larger droplets, which can decrease the overall efficiency of the process.

The Recondensation Process

The process of recondensation refers to the continuation of condensation onto droplets that have already formed. It is an integral part of the overall condensation process, especially in systems where the condensate is continuously replenished, such as in cooling systems or distillation processes. The rate of recondensation can be influenced by several factors, including the size of the droplets, the ambient temperature, and the properties of the surface on which condensation occurs. The recondensation process is critical in determining the overall efficiency of a system, as it dictates how effectively the vapor is transformed into liquid and how much heat is transferred during the process.

As droplets grow, their surface area increases, allowing for more vapor to condense onto them. However, this increase in droplet size has diminishing returns. Initially, the recondensation rate increases with droplet growth due to the increased surface area, but after a certain point, the rate of condensation decreases because the

thermal gradient between the droplet and the surrounding vapor decreases. This dynamic creates an optimal droplet size range for efficient recondensation.

Additionally, as droplets grow larger and coalesce, their motion may become more pronounced, causing them to detach from the surface. This can lead to inefficiencies in the recondensation process, as droplets that fall off the surface are no longer available to accumulate more vapor. Conversely, very small droplets may not grow efficiently due to insufficient surface area, limiting the overall recondensation rate.

The Role of Droplet Growth in Practical Applications

In practical applications such as heat exchangers, refrigeration, and distillation systems, efficient condensation is essential for optimizing heat transfer and energy efficiency. The influence of growing droplets on recondensation is critical in designing these systems to ensure that heat is effectively transferred from one medium to another. For example, in a heat exchanger, the temperature difference between the hot vapor and the cold surface determines the rate of condensation. As droplets grow, they must maintain a high rate of recondensation to ensure that the heat transfer process is continuous and efficient.

In distillation systems, where separation of different components is achieved through condensation and vaporization cycles, droplet growth and recondensation affect the purity and efficiency of the separation process. Similarly, in

refrigeration and air conditioning systems, where condensation occurs to release heat, the recondensation process determines the overall cooling efficiency.

The process of condensation, and more specifically, the influence of growing droplets on the recondensation process, is a crucial aspect of thermal and mass transfer systems. The growth of droplets, while initially enhancing condensation due to increased surface area, eventually leads to diminishing returns as the size of the droplets increases and the thermal gradient decreases. Coalescence, surface roughness, and the interaction between vapor and droplets all play key roles in determining the efficiency of the recondensation process. In practical applications, controlling droplet growth and maximizing the efficiency of recondensation is essential for optimizing energy use, improving system performance, and reducing operational costs. Understanding these processes allows for the design of more efficient systems for heat exchange, refrigeration, distillation, and many other industrial applications.

Continued research into the dynamics of droplet growth and recondensation will provide valuable insights into improving the efficiency of condensation systems, contributing to more sustainable energy use across various industries.

METHODS

Experimental Setup

The experimental setup consists of a controlled chamber in which the condensation process can be observed under various conditions. The chamber is equipped with temperature and humidity sensors to monitor the environmental conditions, such as the temperature of the surface where droplets form, and the relative humidity of the vapor. A high-speed camera is used to track the growth of individual droplets in real-time, allowing for accurate measurements of droplet size and coalescence.

A vapor source is introduced into the chamber to create a saturated environment, allowing for the condensation process to occur on a cold surface. The temperature of the surface is varied to study its effect on droplet growth and recondensation. Surface roughness is also controlled by using different materials, including smooth metals and roughened surfaces, to assess how surface texture influences droplet growth and the overall condensation process.

Mathematical Model

A theoretical model is used to describe the heat and mass transfer processes involved in droplet growth and recondensation. The model assumes that droplets grow due to vapor condensation, which is influenced by the temperature difference between the surface and the surrounding vapor. The rate of condensation onto a droplet is given by the following equation:

$$\{m\} = h_{\{fg\}} \cdot A \cdot (T_s - T_\infty)$$

Where:

- m is the mass flow rate of vapor condensing onto the droplet,
- $h_{\{fg\}}$ is the latent heat of vaporization,
- A is the surface area of the droplet,
- T_s is the surface temperature of the droplet,
- T_∞ is the temperature of the surrounding vapor.

As the droplet grows, its surface area increases, allowing more vapor to condense. The coalescence of droplets also contributes to the growth rate, as droplets merge to form larger droplets, leading to more rapid recondensation.

To analyze the influence of growing droplets on recondensation, the model incorporates a dynamic droplet growth factor, which accounts for the change in surface area and the reduction in the rate of condensation due to the increasing droplet size. The model predicts the change in droplet size over time and can be used to optimize the recondensation process in industrial applications.

RESULTS

Droplet Growth and Recondensation Rate

The experimental results show that droplet growth significantly impacts the rate of recondensation. Initially, when droplets are small, the rate of condensation is primarily determined by the temperature gradient and the availability of vapor. However, as the droplets

grow larger, their surface area increases, which increases the amount of vapor that can condense onto them. This leads to an increase in the rate of recondensation, but only up to a certain point.

As droplets continue to grow, they become less efficient at capturing vapor due to the diminishing temperature difference between the droplet and the surrounding vapor. Larger droplets have a smaller surface-to-volume ratio, reducing the rate of condensation compared to smaller droplets. This results in a decrease in the recondensation rate for very large droplets.

Coalescence of Droplets

The coalescence of droplets also plays a crucial role in the recondensation process. When droplets come into contact with one another, they can merge to form a single, larger droplet. This process increases the surface area of the droplet, thereby enhancing the recondensation rate temporarily. However, droplet coalescence can also lead to non-uniformities in the droplet distribution, which can hinder the effectiveness of the recondensation process. Larger droplets may become displaced or fall off the surface, reducing the overall efficiency of the process.

Surface Roughness Effects

Surface roughness is another important factor that influences droplet growth and recondensation. The experimental results indicate that rough surfaces provide more nucleation sites, which promotes the formation of smaller droplets initially. These smaller droplets have a higher surface area-to-volume ratio,

leading to higher recondensation rates compared to droplets formed on smooth surfaces. On rough surfaces, the droplet growth rate is also enhanced due to the increased surface area, which allows for more vapor to condense onto the droplets. However, once droplets grow beyond a certain size, rough surfaces may cause them to break up or roll off, leading to a decrease in the overall recondensation efficiency.

DISCUSSION

The growing droplet phenomenon significantly influences the intensity of the recondensation process, as both the size of the droplets and their interaction with the surrounding vapor and surface characteristics play key roles in determining the overall efficiency. Initially, small droplets experience a rapid growth phase, where the rate of condensation is high. However, as droplets increase in size, the rate of condensation slows due to the reduced surface area and the diminishing temperature gradient.

In practical applications, it is important to optimize conditions such that droplet growth is controlled, allowing for efficient recondensation. For example, in heat exchangers or distillation columns, maintaining an optimal droplet size distribution can lead to higher energy efficiency. The coalescence of droplets can be both beneficial and detrimental to the process. While it can increase the surface area temporarily, excessive coalescence may lead to the formation of large droplets that are less efficient at capturing vapor.

Surface roughness plays a crucial role in controlling droplet formation and growth. Rougher surfaces tend to generate smaller droplets, which are more efficient at condensing vapor. However, excessively rough surfaces may cause droplets to detach prematurely, reducing the overall effectiveness of the recondensation process. Thus, the choice of surface material and texture is critical for maximizing the recondensation rate.

The influence of growing droplets on the intensity of the recondensation process is a complex and multifaceted subject, encompassing a variety of thermodynamic, fluid dynamic, and material science principles. In this discussion, we aim to explore in greater depth the key factors that drive the growth of droplets and how these factors influence the rate and efficiency of the recondensation process. Specifically, we will address the role of droplet size, coalescence, surface properties, and the thermal gradients in shaping the overall condensation dynamics.

1. Droplet Size and Growth Rate

One of the most significant influences on the recondensation process is the size of the droplets that form during condensation. As droplets grow, they capture more vapor due to their increasing surface area. Initially, small droplets, which have a higher surface-area-to-volume ratio, exhibit high efficiency in vapor collection. These droplets can effectively condense more vapor as the temperature gradient between the surface and surrounding vapor is significant. This is because the rate of condensation is governed by the latent

heat of vaporization, which depends on the temperature difference between the vapor and the surface on which condensation occurs.

However, as the droplet size increases, the rate of condensation begins to decrease. Larger droplets have a lower surface-area-to-volume ratio, meaning that as droplets grow, they offer less surface area for vapor to condense upon relative to their volume. This leads to a reduction in the intensity of the recondensation process over time. Additionally, as droplet size increases, the temperature gradient between the surrounding vapor and the droplet becomes smaller, which further slows the rate of heat transfer. This diminishing efficiency of condensation with increasing droplet size is an important consideration in the design of systems that rely on condensation for heat and mass transfer.

2. Droplet Coalescence and Its Effects

Droplet coalescence refers to the process where two or more droplets merge to form a larger droplet. This process plays a significant role in the growth of droplets, especially when the droplets are small to medium in size. Coalescence occurs when droplets collide and combine, leading to a rapid increase in droplet size. The increased size corresponds to a larger surface area, and as a result, the rate of recondensation may temporarily increase.

However, while coalescence can initially enhance the efficiency of recondensation by increasing the surface area, it may also lead to several potential drawbacks. One of the main concerns is that large droplets formed by coalescence may detach from

the surface more easily, as they may have less adhesive force with the substrate. When larger droplets detach, they no longer contribute to the condensation process, reducing the overall efficiency of the system. In some cases, coalesced droplets may also become large enough to undergo gravity-driven motion, potentially leading to droplet loss in applications like heat exchangers or refrigeration systems.

Moreover, when droplets coalesce, they can create larger regions of liquid on the surface, which could lead to irregular heat transfer characteristics. For example, localized pooling of liquid may inhibit further condensation in those regions, resulting in a non-uniform distribution of condensed liquid and a reduction in the overall efficiency of heat exchange.

3. Surface Properties and Their Influence

The surface on which condensation occurs is another critical factor in determining the behavior of droplets and the intensity of the recondensation process. The roughness, texture, and material properties of the surface all influence droplet formation, growth, and the rate of condensation. For instance, rough surfaces provide more nucleation sites for droplet formation. This can result in smaller, more evenly distributed droplets initially, which is beneficial for enhancing the rate of condensation. These smaller droplets are more efficient at condensing vapor because they have a higher surface-area-to-volume ratio.

On smooth surfaces, condensation tends to form fewer, larger droplets. While larger droplets may

initially increase the total surface area for condensation, they can also reduce the overall efficiency of the system. As the droplet size increases, the condensation rate diminishes due to the lower surface-area-to-volume ratio, as well as the reduced thermal gradient between the droplet and the surrounding vapor. Furthermore, the adhesive properties of the surface also impact the dynamics of the droplets. If the surface is too smooth or has poor wetting characteristics, droplets may detach more easily, preventing efficient recondensation.

Rough surfaces, on the other hand, promote the formation of small droplets that remain attached to the surface longer, potentially improving the overall rate of recondensation. However, excessively rough surfaces can also create complications, such as promoting the formation of too many droplets in a small area, which might lead to droplet coalescence or other inefficiencies. The challenge lies in finding the right balance of surface roughness to optimize droplet behavior and maximize the recondensation rate.

4. Thermal Gradients and Their Impact

Thermal gradients play a crucial role in the intensity of both condensation and recondensation. In general, the larger the thermal gradient between the surface and the surrounding vapor, the more rapidly vapor will condense onto the surface. This is because the heat transfer from the vapor to the surface is governed by the temperature difference, and a higher temperature difference drives faster condensation.

However, as droplets grow, the thermal gradient between the vapor and the droplet decreases, reducing the driving force for condensation. This is particularly true when droplets are relatively large compared to the surrounding vapor. In such cases, the rate of condensation slows down due to the diminished thermal gradient. Additionally, if a droplet is large enough, the temperature of the droplet may equilibrate with the surrounding vapor, significantly reducing the recondensation rate.

This interaction between droplet size and thermal gradient is a key consideration in the design of systems that rely on condensation. In systems like distillation towers, where rapid phase change is essential, maintaining a large thermal gradient is necessary for optimal performance. As the droplet grows, the thermal gradient should ideally be maintained or enhanced by controlling the vapor temperature or improving heat transfer in other parts of the system.

5. Implications for Industrial Applications

The growth of droplets and their impact on the recondensation process have significant implications for various industrial applications. For instance, in heat exchangers, condensation efficiency directly affects energy transfer rates. Efficient condensation requires a large surface area and a significant thermal gradient, but the growing droplets must be managed carefully to prevent detachment or uneven distribution.

In refrigeration systems, where heat is transferred through the condensation of

refrigerant vapor, droplet growth dynamics can influence cooling efficiency. Large droplets may reduce the overall heat transfer rate due to their reduced surface area and the difficulty in maintaining a thermal gradient. In such systems, surface texture and droplet size distribution are critical design parameters for optimizing performance.

Distillation processes also rely on efficient condensation to separate components based on their vaporization points. In such processes, maintaining an optimal droplet size is crucial to maximize the surface area for condensation without allowing droplets to coalesce and detach prematurely.

Finally, in applications like greenhouse humidity control or air conditioning, the dynamics of condensation and droplet growth impact both thermal and moisture regulation. Effective droplet management can optimize energy use and enhance system reliability.

The growth of droplets and their interaction with the surrounding vapor are central to the recondensation process, which, in turn, influences the overall efficiency of condensation-based systems. The size and coalescence of droplets, along with surface characteristics and thermal gradients, all play critical roles in determining the rate and intensity of the recondensation process. Understanding these dynamics provides valuable insights into the design of more efficient condensation systems, which can lead to improved performance in a wide range of industrial and natural applications.

By optimizing surface properties, controlling droplet growth, and managing thermal gradients, it is possible to enhance the recondensation rate and increase the efficiency of heat and mass transfer systems. Future research into the finer details of droplet dynamics, including the effects of droplet coalescence, the role of surface microstructures, and the influence of varying environmental conditions, will continue to improve our understanding of this complex process and drive innovation in thermal and mass transfer technology.

CONCLUSION

The growth of droplets has a significant impact on the intensity of the recondensation process. Initially, droplet size is directly proportional to the recondensation rate, with larger droplets having a greater surface area and, therefore, a higher rate of vapor condensation. However, as droplets continue to grow, the efficiency of recondensation decreases due to the smaller surface-to-volume ratio and the diminishing temperature difference between the droplets and the surrounding vapor. Additionally, the coalescence of droplets and the roughness of the surface on which the droplets form further influence the dynamics of the process.

Understanding the factors that influence droplet growth and recondensation is critical for optimizing condensation systems, such as heat exchangers, distillation towers, and refrigeration systems. Further research into the dynamics of droplet growth, coalescence, and surface effects

will allow for the development of more efficient thermal and mass transfer systems in a wide range of industrial applications.

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